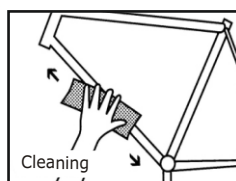


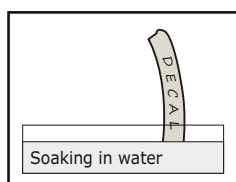


NWD waterdecal

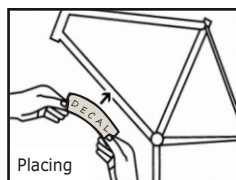
for under clearcoat



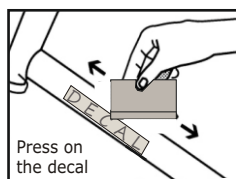
Make sure that the surface is clean, free from dust and grease, and has an object temperature of at least 20°C.



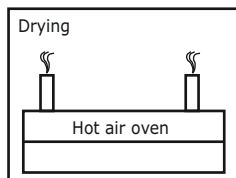
Soak the decal for 60 seconds in clean water (without any additives) with a temperature between 20 and 30°C.



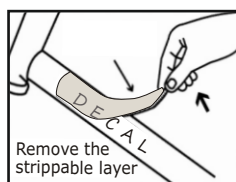
Take the decal from the paper with help of the thick strippable layer end wet the decal in the water. Lay down the decal in a few seconds on the surface.



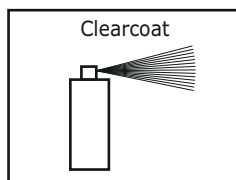
Press on the decal with a soft rubber squeegee to remove all the air and water, and clean the surface with a wet microfiber towel afterwards. Be sure that all the air and water is removed between the decal and the surface.



Dry the decal in an oven for 20 minutes / 60 - 80°C. (object temperature) Depending on the surface to be decorated, a longer or shorter dryingtime is possible. *



Remove the strippable layer (this can be done inline, you don't need to cool the frame) and clean the decal and surrounding with a wet microfiber towel again.



Finishing of frames with clearcoat (powder or liquid)



NWD waterdecals have a shelf life of years. The length of it is depending of the conditions of your warehouse. Stored flat in the original package at 50%Rh. / 20°C. will keep the decals useable for at least 3 years.



NWD waterdecal

for under clearcoat

Character:

- waterdecals for under clearcoat

Construction:

- high quality decalpaper
- printing
- strippable coating (SC)
- protective paper

Materials:

- pure water, temperature between 20-30 degrees (refresh the water at least once a day)
- flexible squeegee

Processing:

- object has to be on room temperature 20°C+
- object has to be cleaned water
- soak the decal in the water. wait until the decal will loose from the paper
- take the decal from the paper directly out the water
- wet the surface
- apply the decal on the surface in a few seconds, otherwise the decal will be too dry.
- use the wetted squeegee to remove the water between the decal and the surface
- first over the length, then sideways over the decal
- do not use high pressure but do this in a gentle way
- be sure that the air and water under the decal is removed
- done is done, do not rub the decal again and again. Because you can rub the decal loose
- clean the surface with a microfiber towel

Drying:

- dry the decal in an oven for 20 minutes at 60 - 80 degrees object temperature
- depending on the surface a longer or shorter dryingtime is possible
- remove the SC, this can be done directly after the oven. (so no need to wait or unhook the frames)
- clean the object with a wet tissue

Coating:

- finishing the object with clearcoat, powder or liquid.

Remark:

- store the decals in the original packages
- decals can be stored horizontal
- use first in first out principle
- use for communication always the printed batchcode on the decals

POSTERAMA

2200200



batchcode