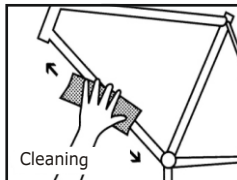




## TOPdecal

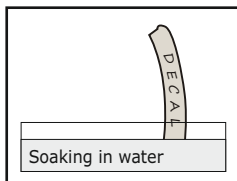
## Upon Powdercoating



When used on a matt coating, only use this on a smooth non structured surface.

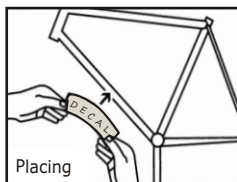
Make sure that the surface is clean and free from dust and grease.

Clean the surface with Isopropyl alcohol.

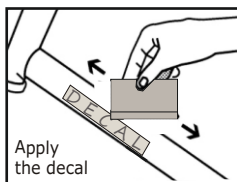


Soak the decal in clean water (without any additives) with a temperature between 15 and 25°C.

Soaking water: may be higher (for example 40°C) in case of rough surfaces.

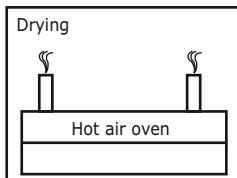


Take the decal from the paper with help of the thick strippable layer end wet the decal in the water. Lay down the decal on the surface.



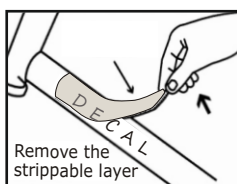
Press on the decal with a soft rubber squeeze and clean the surface with a wet tissue afterwards.

Be sure that all the air is removed between the decal and the surface.

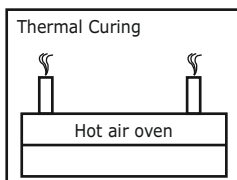


Dry the decal in an oven for 30 Min. / 80°C. (object temperature)

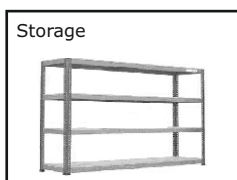
Depending on the surface to be decorated, a longer or shorter dryingtime is possible. \*



Remove the strippable layer (this can be done inline, you don't need to cool the frame) and clean the decal and surrounding with a wet tissue again.



Thermal curing can be done in many ways, tested at 15 min.@180°C. object.



Topdecals do have a long shelf life. The length of it is depending of the conditions of your warehouse. Stored flat in the original package at 50%Rh. / 20°C. will keep the decals useable for at least 3 years.